

**Subject:** Fw: S/CI Training Manual from HSS  
**From:** jhey@fnal.gov  
**Date:** Thu, 07 Apr 2011 13:09:02 -0500  
**To:** blowers@fnal.gov, beale@fnal.gov  
**CC:** kmohr@fnal.gov

Jamie & Ted - here is what I got back for DOE HSS on the S/CI manual and Watts valves.

- Jed

Phone 630-840-3969

Cell 847.606.2538

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mailto: [jhey@fnal.gov](mailto:jhey@fnal.gov)

----- Forwarded by Jed Heyes/Fermilab/US on 04/07/2011 01:06 PM -----

"Brown, Sharon"  
<Sharon.Brown@hq.  
doe.gov>

04/07/2011 12:34  
PM

["jhey@fnal.gov"](mailto:jhey@fnal.gov)  
[<jhey@fnal.gov>](mailto:jhey@fnal.gov)

To

cc

Subject  
RE: S/CI Training Manual from HSS

Jed,

Thanks for the information on WATTS. When the training manual is updated it will include this new information, and your suggestion to check with manufacturers is a good recommendation.

Tom Williams has left this organization and I am the S/CI Program Manager. You may submit correspondences to me via email or by mail at:

Office of Corporate Safety Analysis - HSS  
Office of Analysis  
1000 Independence Avenue, S.W.  
Forrestal Building, Room 7F-088  
Washington, DC 20585

Thank you,

--Sharon

Sharon L. Brown

Program Analyst  
Office of Corporate Safety Analysis  
Office of Analysis  
202-586-6377  
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-----Original Message-----

From: [jheyesh@fnal.gov](mailto:jheyesh@fnal.gov) [<mailto:jheyesh@fnal.gov>]  
Sent: Monday, March 28, 2011 9:35 AM  
To: Brown, Sharon  
Subject: S/CI Training Manual from HSS

Hello Sharon,  
One of our S/CI Coordinators at Fermilab has verified that WATTS now has a facility in Taiwan that makes valves and stamps "Taiwan" and "Watts" on the item. It was not the case in 2000.

The SCI\_TrainingManual\_100306-rev5 on page-35 indicates that Watts does not have a plant in Taiwan. Since the valve in the training was counterfeit for other reasons it is still a valid example but the reference to Taiwan may now be misleading, although when first discovered it was accurate.

Perhaps, when the training is updated next you could arrange for some kind of notice that indicates that it is important for sites in the complex to verify with manufacturers directly where they produce products and not to rely solely on indicators shown in the manual as things can change after the manual is printed.

Since Roger Moerman is no longer retained by DOE HQ, who can we address technical questions to?

Is Tom Williams (named in the training manual) still performing the S/CI duties and available for correspondence regarding the program?

Regards,

Jed Heyes  
URS Quality Assurance Manager at Fermilab Kirk and Wilson Roads WH MEZZ  
MS232 Batavia Il 60510

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